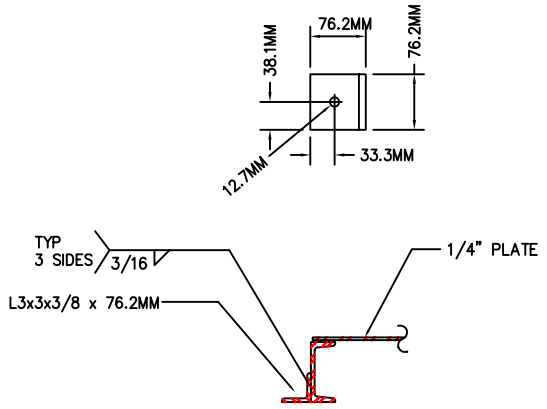
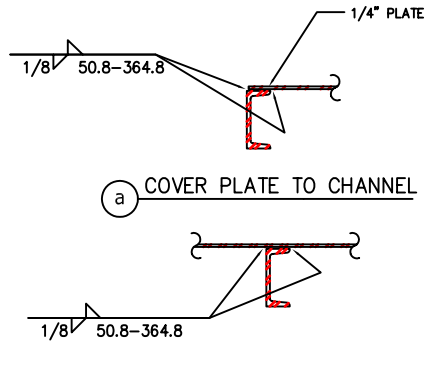
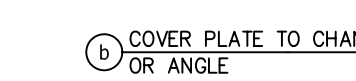


8 ANCHOR PAD DETAIL

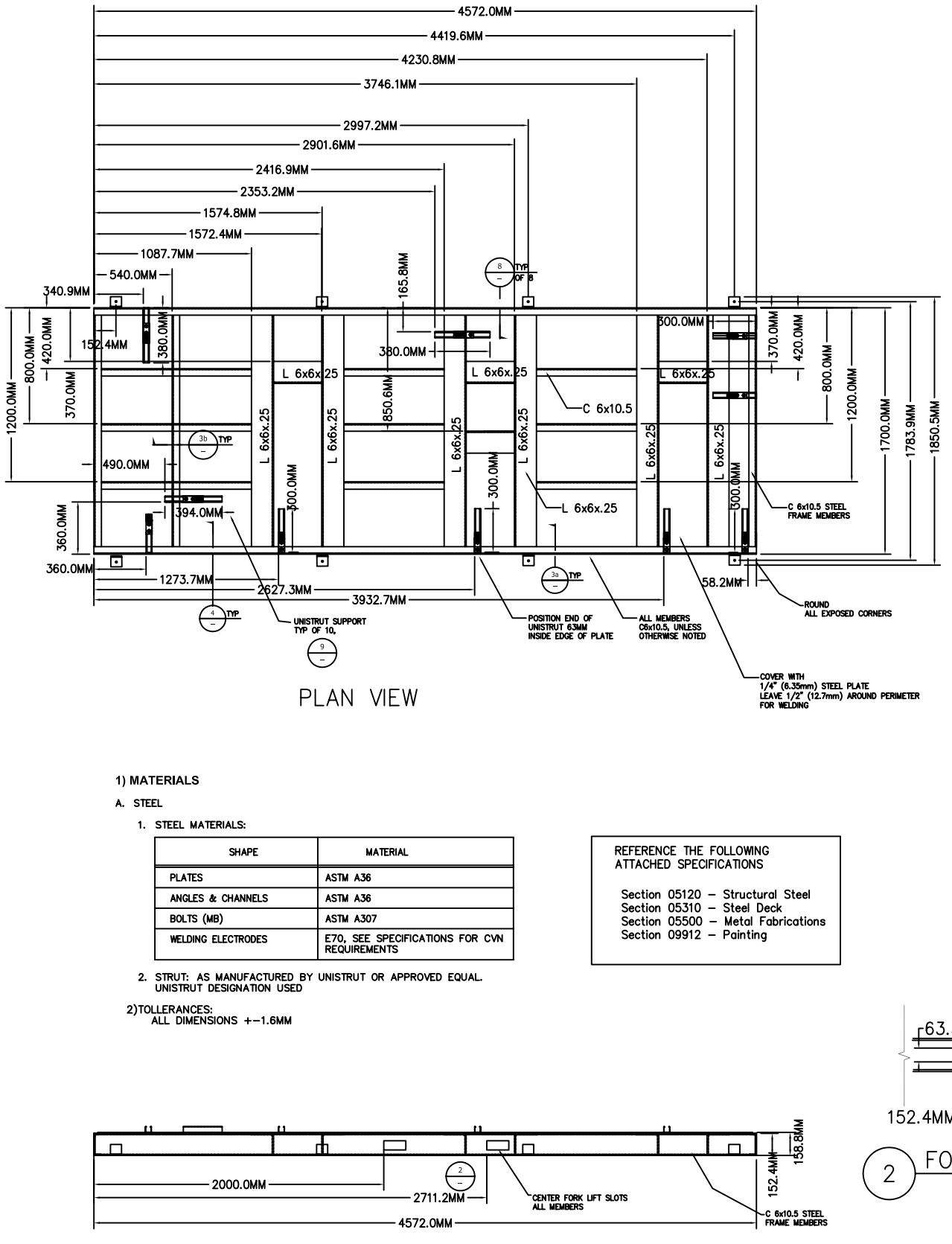


(a) COVER PLATE TO CHANNEL

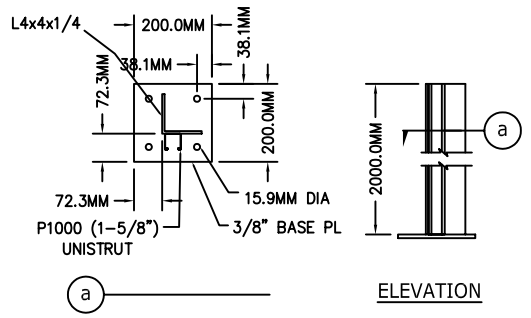


(b) COVER PLATE TO CHANNEL OR ANGLE

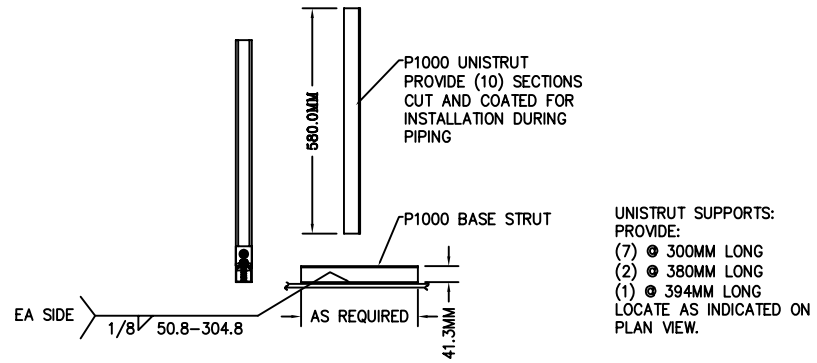
3 FRAME CONNECTION DETAILS



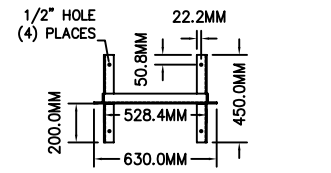
PLAN VIEW

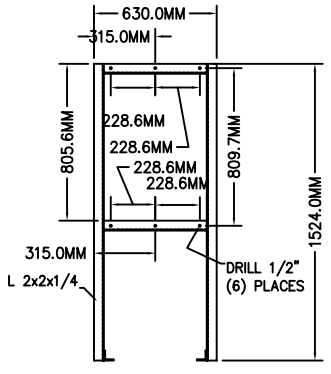


10 VERTICAL SUPPORT DETAIL (5) REQUIRED



9 UNISTRUT SUPPORT DETAIL (10) REQUIRED





1) MATERIALS

A. STEEL

1. STEEL MATERIALS:

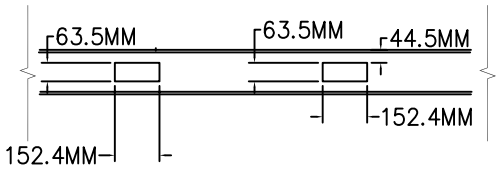
SHAPE	MATERIAL
PLATES	ASTM A36
ANGLES & CHANNELS	ASTM A36
BOLTS (MB)	ASTM A307
WELDING ELECTRODES	E70, SEE SPECIFICATIONS FOR CVN REQUIREMENTS

2. STRUT: AS MANUFACTURED BY UNISTRUT OR APPROVED EQUAL. UNISTRUT DESIGNATION USED

2)TOLLERANCES:
ALL DIMENSIONS +-1.6MM

REFERENCE THE FOLLOWING ATTACHED SPECIFICATIONS

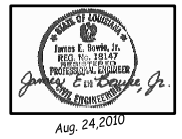
Section 05120 – Structural Steel
Section 05310 – Steel Deck
Section 05500 – Metal Fabrications
Section 09912 – Painting



2 FORK LIFT SLOT DETAIL

ELEVATION

1 PANEL SUPPORT DETAIL (1) REQUIRED



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www.waterking.com

REFERENCED DRAWINGS	REV	DATE	APPROVED BY:	DESCRIPTION	REV	DATE	APPROVED BY:	DESCRIPTION
	2	08/24/2010	.	ISSUE FOR APPROVAL				
	1	09/20/2010		CORRECT CONSTRUCTION DRAWING NUMBER				

RSEA ENGINEERING CORPORATION

1011 PROJECT

GRAPHIC SCALES: 2000 1000 0 2000 / 1500 500 1000 / 1:100MM

IF THIS DRAWING IS SCALED, THE GRAPHIC SCALE MUST BE USED.

PROJECT NAME: SURVEILLANCE RADAR PROGRAM
BUILDING/STRUCTURE: WATER TREATMENT BUILDING
DRAWING TITLE: SKID FABRICATION DRAWING

DESIGNED BY: J.BOWIE | DRAWN BY: R.RICHARDSON
CHECKED BY: . | APPROVED BY: TH.WEI
SCALE: 1:400(A3) 1:2.0(A1) | DATE: 06/30/2010
DISCIPLINE: N | SHEET TYPE: 1 | SEQUENCE: XX | SUBCON: WKI
CONTRUCTION DWG NO.: WT-N-2106

CTCI010-1

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