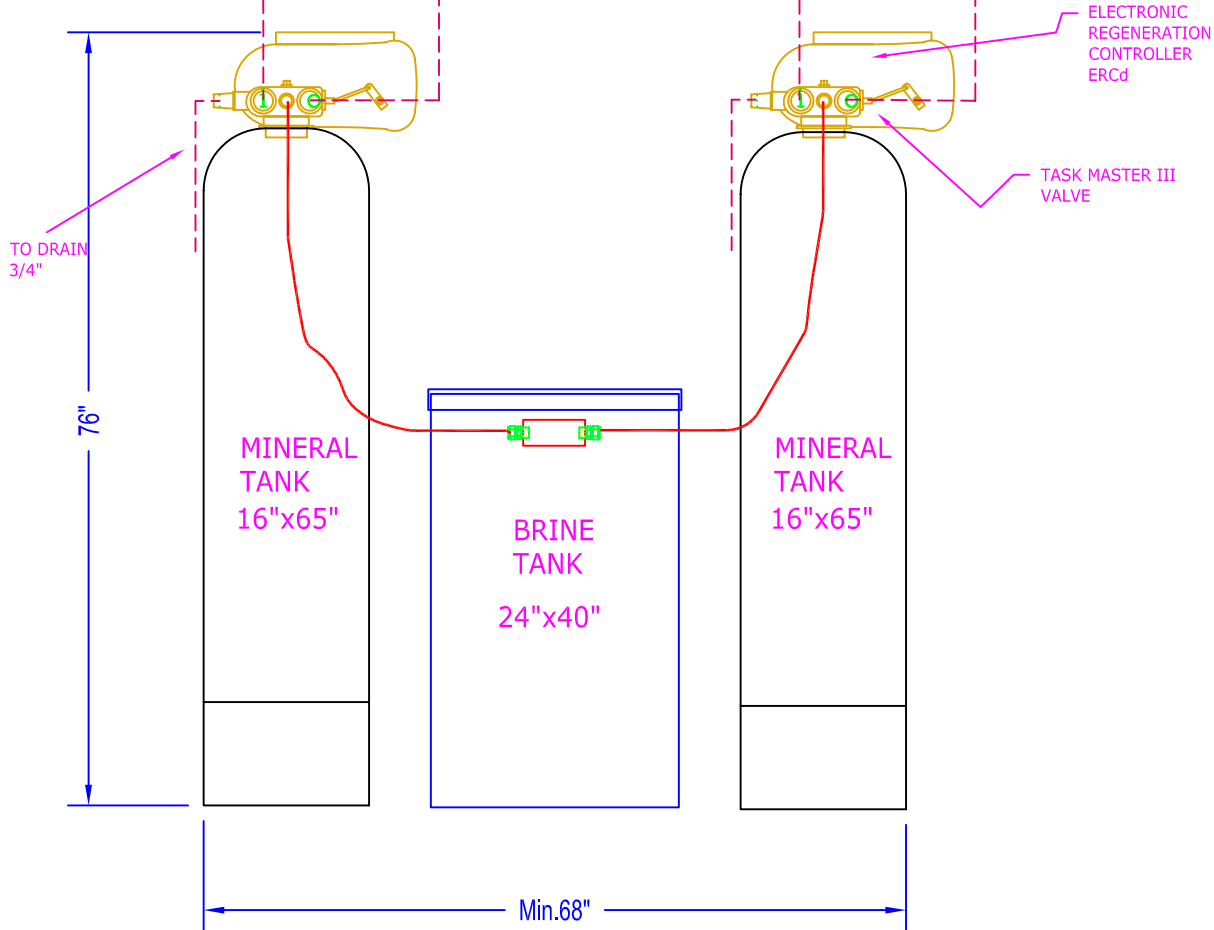


TOP VIEW

INLET

BY-PASS (NC)

OUTLET



FRONT VIEW

NOTES:

- 1) PIPING SHOWN IN DASHED LINES - SUPPLIED BY CUSTOMER
- 2) ALLOW 1 FOOT ABOVE TANKS FOR LOADING

SHIPPING NO.	845 Ltd.
OPERATING NO.	

BY:	No.	REVISION	DATE	ckd
-	0	PRELIMINARY	10/01/99	-
	1	UPDATE BRINE TANK	2/22/07	
	2	UPDATE CONTROL VALVE	09/25/07	
	3	UPDATE BRINE TANK	3/17/2009	
	4	ADD TOP VIEW	03/14/2011	



910122  
RF-120 TWIN PARALLEL SOFTENER  
TYPICAL PIPING ARRANGEMENT

SCALE @ 24"x36"	DRAWING NUMBER	SHEET
N.T.S.	WKRF120Twin	01 / 0 1